# S005317 Foundations of Solid Mechanics

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Changwen Mi

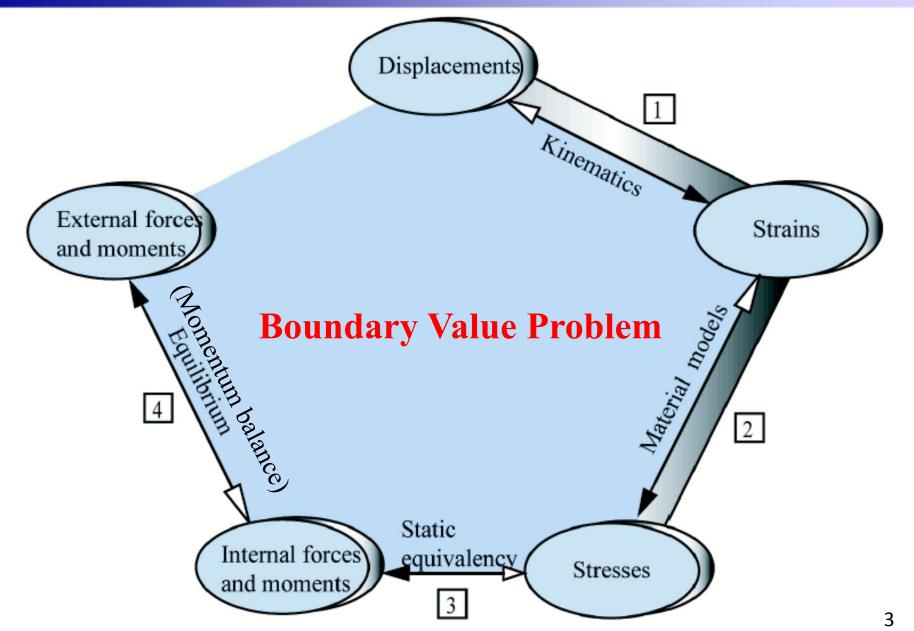
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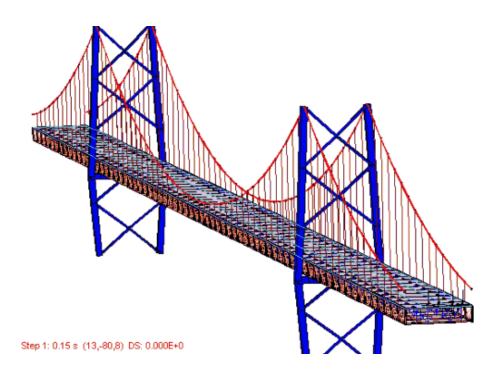
#### **Outline**

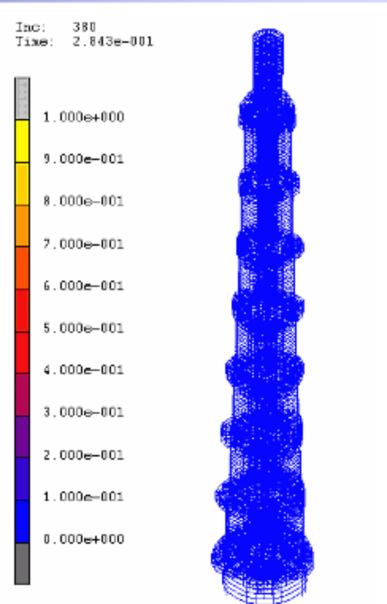
- Scope of the course? (课程涵盖范围)
- Applications (应用)
- Prerequisites (先修知识要求)
- Solution procedure (课程内容概览)
- What did we learn from mechanics of material (材力概念回顾)
- Generalization of concepts (材力概念扩展)
- A 1D example of boundary value problems (1D边值问题示例)
- Course outline (课程主要内容)
- References (参考书目)
- Grading and collaboration policies (评分政策)
- Greek letters (希腊字母)

## **Scope of the Course**

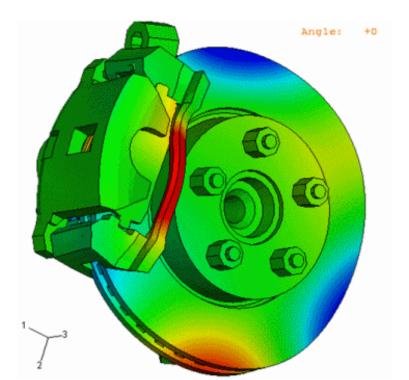


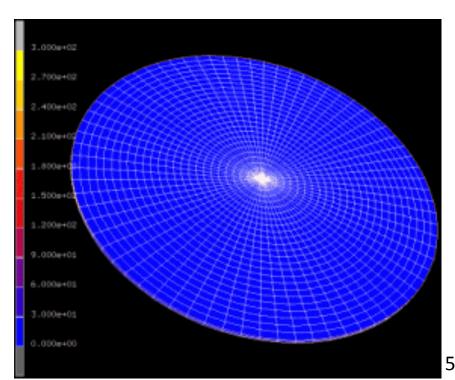
- Geomechanics: Modeling the shape of planets, tectonics, and earthquake prediction
- Civil engineering: Designing structures or soil foundations



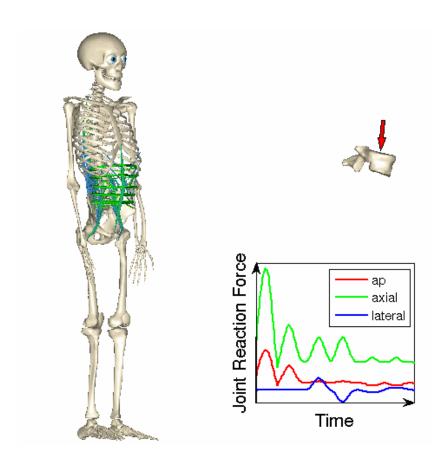


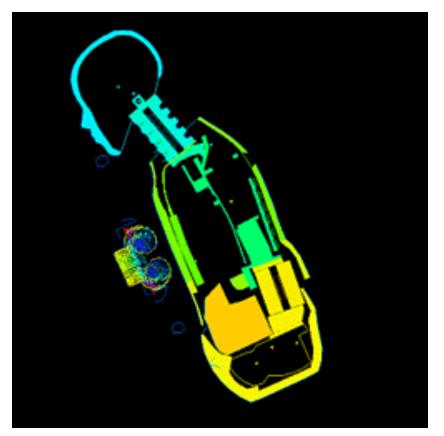
- Mechanical engineering: Designing load-bearing components for vehicles, engines, or turbines for power generation and transmission, as well as appliances
- Manufacturing engineering: Designing processes (such as machining) for forming metals and polymers



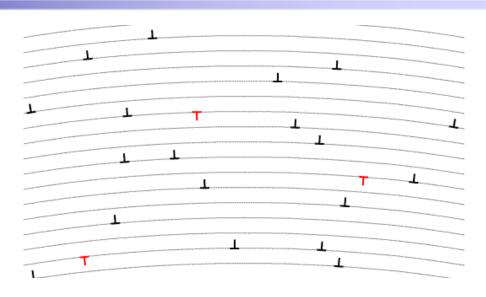


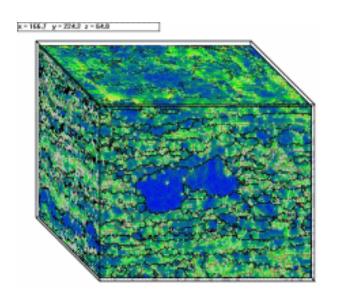
• **Biomechanics:** Designing implants and medical devices, as well as modeling stress driven phenomena controlling cellular and molecular processes

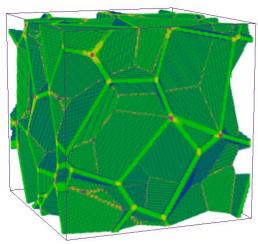


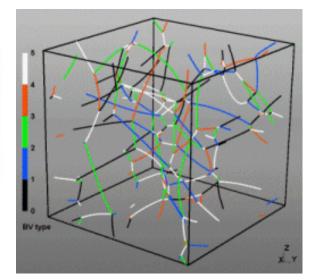


• Materials science:
Designing composites,
alloy microstructures, thin
films, and developing
techniques for processing
materials

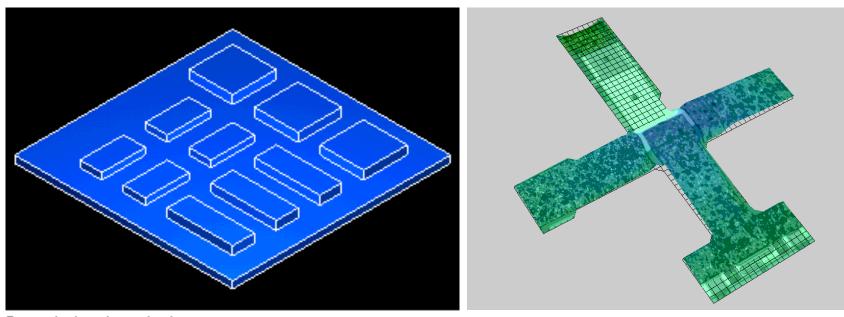








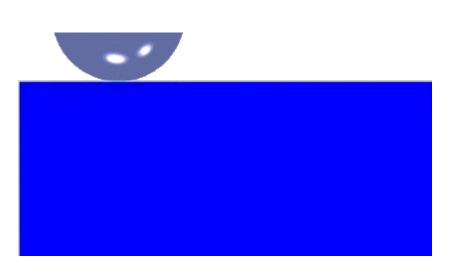
• Microelectronics: Designing failure-resistant packaging and interconnects for microelectronic circuits

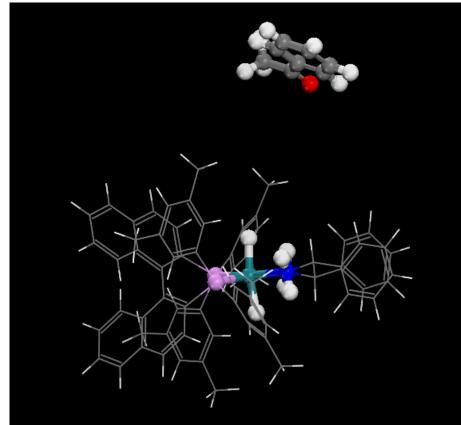


Sample heat analysis

• Nanotechnology: Modeling stress-driven self-assembly on surfaces, manufacturing processes such as nanoimprinting, and modeling atomic-force microscope/

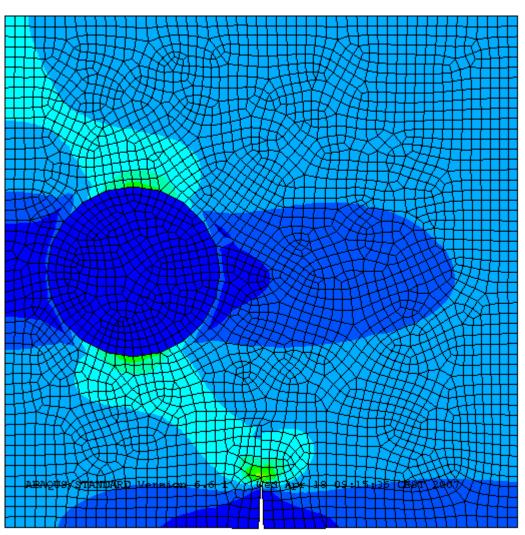
sample interactions





## Crack Propagation





#### Mechanics of Materials

- Mechanical behavior of materials and analysis of stress and deformation in engineering structures and continuous media.
- Topics include concepts of stress and strain; the elastic, plastic, and time dependent response of materials; principles of structural analysis and application to simple bar structures, beam theory, instability and buckling, torsion of shafts; general three-dimensional states of stress; Mohr's circle; stress concentrations.

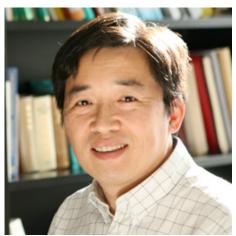
#### Introduction to Engineering

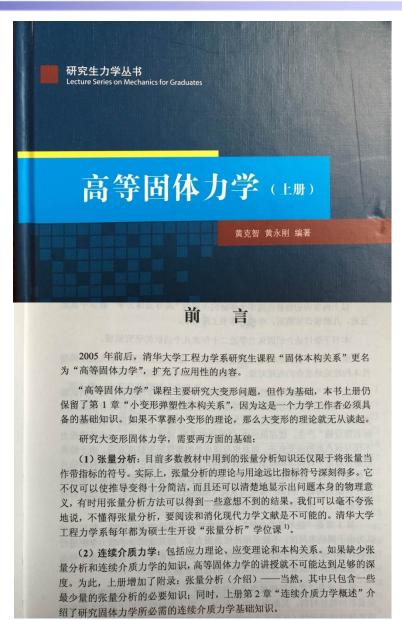
- An introduction to various engineering disciplines, thought processes, and issues
- Topics include computing in engineering, engineering design, optimization, and estimation.
- Case studies in engineering are used to illustrate engineering fields and scientific principles, including in-depth studies of statics and optics.
- Laboratories and design projects are included.

#### Applied Mathematics

- Mathematical techniques involving differential equations used in the analysis of physical, biological and economic phenomena
- Emphasis on the use of established methods, rather than rigorous foundations
- First and second order differential equations
- Applications of linear algebra to systems of equations; numerical methods; nonlinear problems and stability; introduction to partial differential equations; ...







#### **Solution Procedure**

- 1. Decide on what to calculate.
- 2. Identify the geometry of the solid to be modeled.
- 3. Determine the loading applied to the solid.
- 4. Decide what physics must be included in the model.
- 5. Choose (and calibrate) a constitutive law that describes the behavior of the material.
- 6. Choose a method of analysis.
- 7. Solve the problem, analytically, numerically or experimentally.

#### What to Calculate

- The deformed shape of a structure or component subjected to mechanical, thermal, or electrical loading
- The forces required to cause a particular shape change
- The stiffness of a structure or component
- The internal forces (stresses) in a structure or component
- The critical forces that lead to failure by structural instability (buckling)
- Natural frequencies of vibration for a structure or component

#### What to Calculate

- Predicting the critical loads to cause fracture in a brittle or ductile solid containing a crack
- Predicting the fatigue life of a component under cyclic loading
- Predicting the rate of growth of a stress-corrosion crack in a component
- Predicting the creep life of a component
- Finding the length of a crack that a component can contain and still withstand fatigue or fracture
- Predicting the wear rate of a surface under contact loading
- Predicting the fretting or contact fatigue life of a surface

#### What to Calculate

- Calculating the properties (e.g., elastic modulus, yield stress, stress-strain curve, fracture toughness, etc.) of a composite material in terms of those of its constituents
- Predicting the influence of the microstructure (e.g., texture, grain structure, dispersoids, etc.) on the mechanical properties of metals such as modulus, yield stress, strain hardening, etc.
- Modeling the physics of failure in materials, including fracture, fatigue, plasticity, and wear, and using the models to design failure resistant materials
- Modeling materials processing, including casting and solidification, alloy heat treatments, and thin-film and surface-coating deposition (e.g., by sputtering, vapor deposition, or electroplating)
- Modeling biological phenomena and processes, such as bone growth, cell mobility, cell wall/particle interactions, and bacterial mobility

## Geometry

- Geometry is important for modeling brittle fracture, fatigue failure, or for calculating critical loads required to initiate plastic flow in a component.
- Less important for creep damage, large-scale plastic deformation (e.g., metal forming) or vibration analysis.
- Geometrical features typically only influence local stresses. (≤ 3L)
- Start with the simplest possible model and gradually refine the calculation.

## Loading

- Displacement boundary conditions  $S_u$
- Traction boundary conditions, either normal or tangential or both,  $S_t$
- Mixed boundary conditions, e.g. horizontal displacements + vertical traction at a point
- Gravitational or electromagnetic body forces
- Contact forces
- Nonuniform thermal expansion
- Materials process such as phase transformation that causes the solid to change its shape

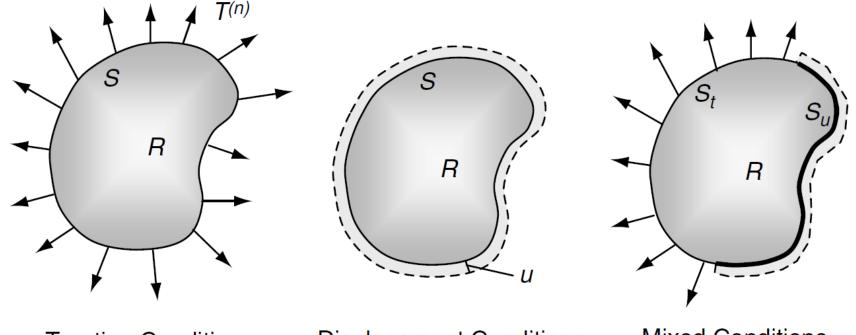
## Difficulties on Applying Loading

- Can earthquake loading on a building be modeled as a prescribed acceleration of the building's base?
- How to identify pressure loading arising from wind or fluid forces?
- How to estimate frictional coefficients in contact loading?
- How to model attractive forces between two contacting surfaces in nanoscale and biological applications?

• In these cases, standards are helpful...

## **Boundary Conditions**

- Must specify exactly three components of either displacement  $(u_1, u_2, u_3)$ , or traction  $(t_1, t_2, t_3)$ , or mixed, e.g.  $(u_1, t_2, t_3)$  or  $(u_1, u_2, t_3)$ , at each point on the boundary.
- Conservation of both linear and angular momentum must be satisfied.



**Traction Conditions** 

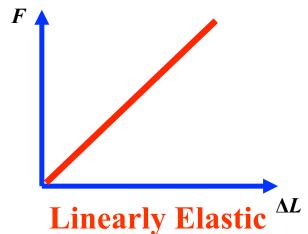
Displacement Conditions

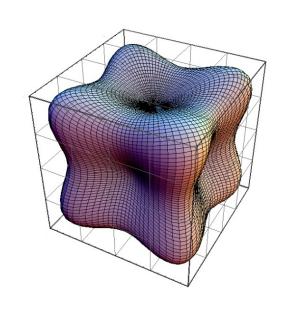
Mixed Conditions

## What Physics to Include

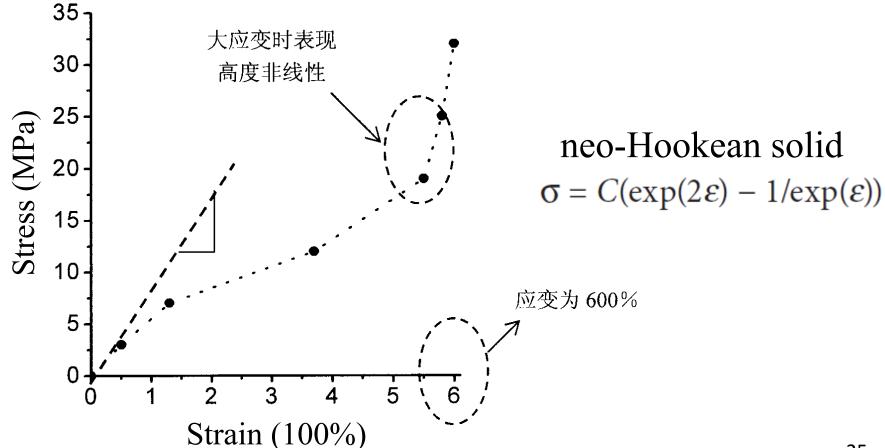
- Consider temperature, electric or magnetic fields, or mass/ fluid diffusion through the solid?
- Perform a transient heat conduction analysis?
- Do a dynamic analysis or a static analysis?
- Are you solving a coupled fluid/solid interaction problem?

- Isotropic linear elasticity: for polycrystalline metals, ceramics, glasses, and polymers; small strain; only two material constants; readily available; for deflection calculations, fatigue analysis, and vibration analysis
- Anisotropic linear elasticity: for reinforced composites, wood, and single crystals of metals and ceramics; stiffer in some directions than others; small strain; 3 to 21 constants; available

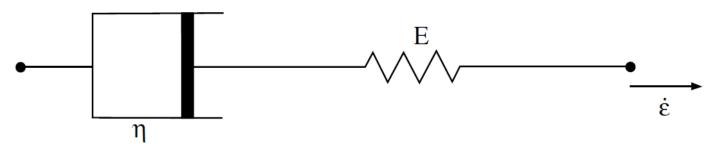




• Hyper-elasticity: for rubbers and foams; nearly incompressible  $(v\rightarrow 0.5)$ ; several material parameters; hard to find; experimental calibration required



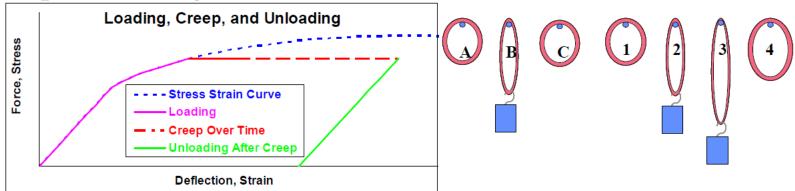
• Viscoelasticity: for polymeric materials, polymer-based composites, biological tissue, and can also model slow creep in amorphous solids such as glass; at least three parameters; behavior varies widely among materials and is highly temperature dependent; almost certainly requires experimental calibration



Maxwell Element: spring stiffness E, dashpot viscosity  $\eta \mathcal{P}$ 

- Increase in strain under constant stress:  $\int \dot{\varepsilon} = \dot{\sigma} / E + \eta \sigma$
- Show hysteresis during cyclic loading:  $\D \dot{\sigma} = E \varepsilon + \lambda \dot{\varepsilon}$

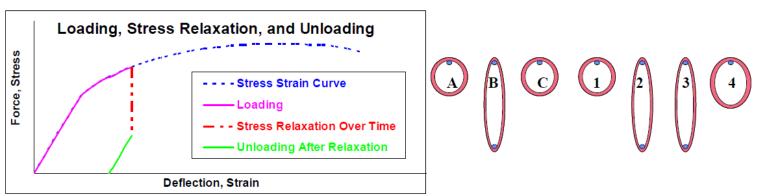
- $\sigma = \varepsilon \cdot f(t)$  linear visco-elasticity
- $\sigma = f(\varepsilon, t)$  non-linear visco-elasticity.
- Creep: increasing strain with time under constant stress



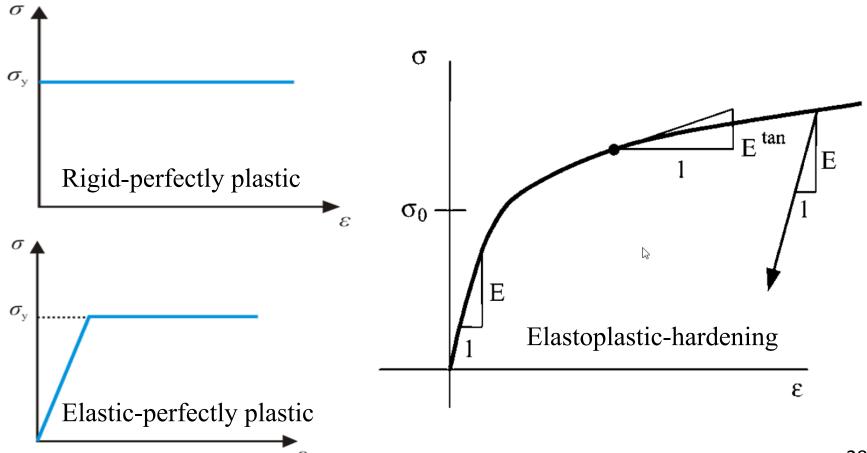
Stress-Strain Curve with Creep

Creep Example

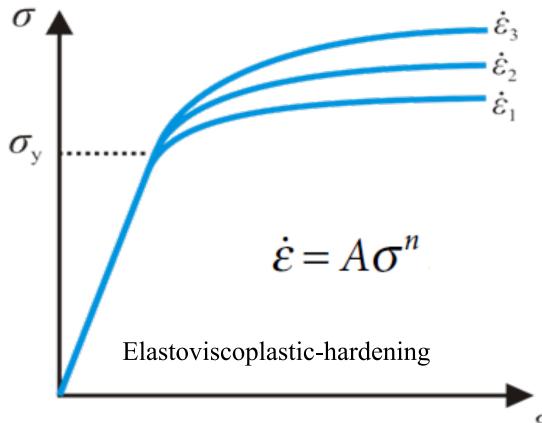
• Relaxation: decreasing stress with time under constant strain.



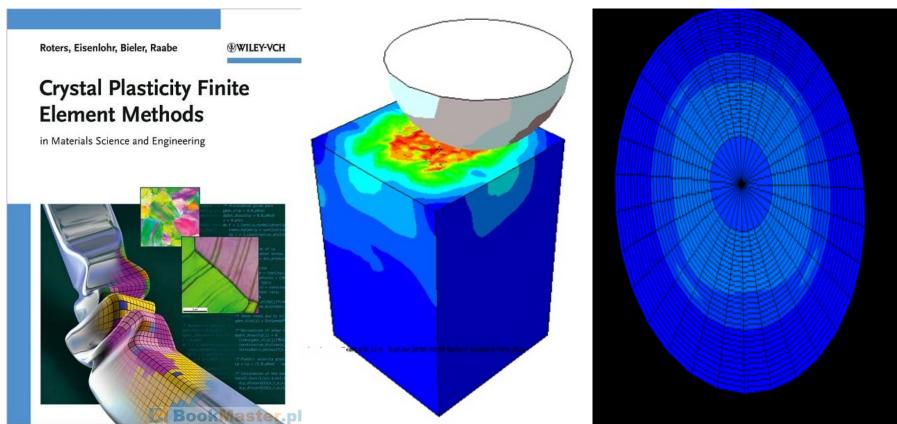
• Rate-independent metal plasticity: for calculating permanent deformation; strain hardening; Gurson plasticity model for void growth; require calibration



• Elastoviscoplasticity: the flow stress of metal increase with strain rate; for high-speed machining, explosive shock loading, and creep; complex models require calibration



• Crystal plasticity: for anisotropic plastic flow in a single crystal of a metal; for metal-forming processes; still under development because material data are not easily found and are laborious and expensive to measure



- Strain gradient plasticity: to model the behavior of very small volumes of a metal (less than 100  $\mu$ m) which are typically stronger than bulk samples; still under development
- **Discrete dislocation plasticity:** models plastic flow in very small volumes of material by tracking the nucleation, motion, and annihilation of individual dislocations; difficult to calibrate.
- Critical state plasticity (cam-clay)
- Pressure-dependent viscoplasticity
- Atomistic models

## **Method: Analytical Solutions**

- Exact solutions (closed-form)
- 2D linear elastic solids, under static or dynamic loading by integral transforms, stress function methods, and complex variable methods
- 2D viscoelastic solids
- Certain simple 3D linear elastic problems using integral transforms
- 2D (plane strain) deformation of rigid plastic solids using slip line fields
- Semi-analytical solutions: infinite power series & improper integral representations, followed by numerical evaluation

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## **Method: Analytical Solutions**

• The principle of superposition can be used to extend the point force solution to arbitrary pressures acting on a surface.

$$\begin{bmatrix} \boldsymbol{\sigma}_{x} & \boldsymbol{\tau}_{xy} \\ \boldsymbol{\tau}_{xy} & \boldsymbol{\sigma}_{y} \end{bmatrix} = -\frac{2}{\pi} \frac{1}{r^{4}} \begin{bmatrix} Yx^{2}y + Xx^{3} & Yxy^{2} + Xx^{2}y \\ Yxy^{2} + Xx^{2}y & Yy^{3} + Xxy^{2} \end{bmatrix}$$

$$\sigma_{x} = -\frac{2}{\pi} \int_{-a}^{a} \frac{p(s)(x-s)^{2} y}{[(x-s)^{2} + y^{2}]^{2}} ds - \frac{2}{\pi} \int_{-a}^{a} \frac{t(s)(x-s)^{3}}{[(x-s)^{2} + y^{2}]^{2}} ds$$

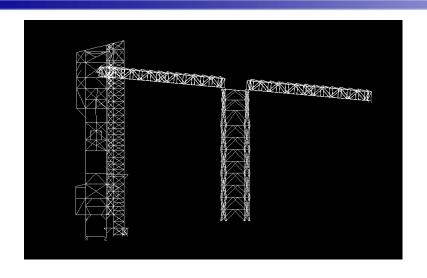
$$\sigma_{y} = -\frac{2}{\pi} \int_{-a}^{a} \frac{p(s)y^{3}}{[(x-s)^{2} + y^{2}]^{2}} ds - \frac{2}{\pi} \int_{-a}^{a} \frac{t(s)(x-s)y^{2}}{[(x-s)^{2} + y^{2}]^{2}} ds$$

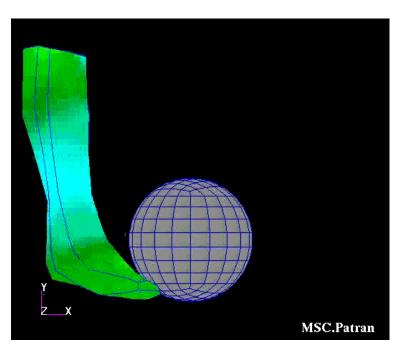
$$\tau_{xy} = -\frac{2}{\pi} \int_{-a}^{a} \frac{p(s)(x-s)y^{2}}{[(x-s)^{2} + y^{2}]^{2}} s - \frac{2}{\pi} \int_{-a}^{a} \frac{t(s)(x-s)^{2} y}{[(x-s)^{2} + y^{2}]^{2}} ds$$

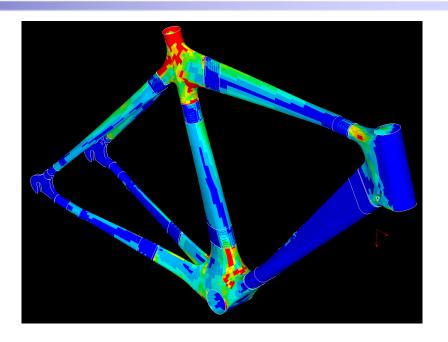
#### **Method: Numerical Solution**

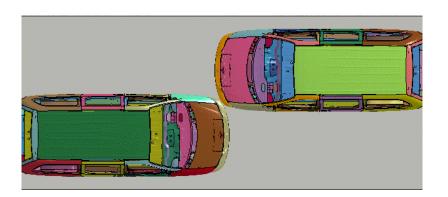
- Finite element method (FEM): can solve almost any problem in solid mechanics, provided you understand how to model your material
- Finite difference method
- Boundary element method: mostly useful for linear elastic problems
- Atomistic methods: integrate the equations of motion for atoms or molecules; use empirical constitutive equations; exceedingly small material volumes and short timescales

## **Method: Numerical Solution**



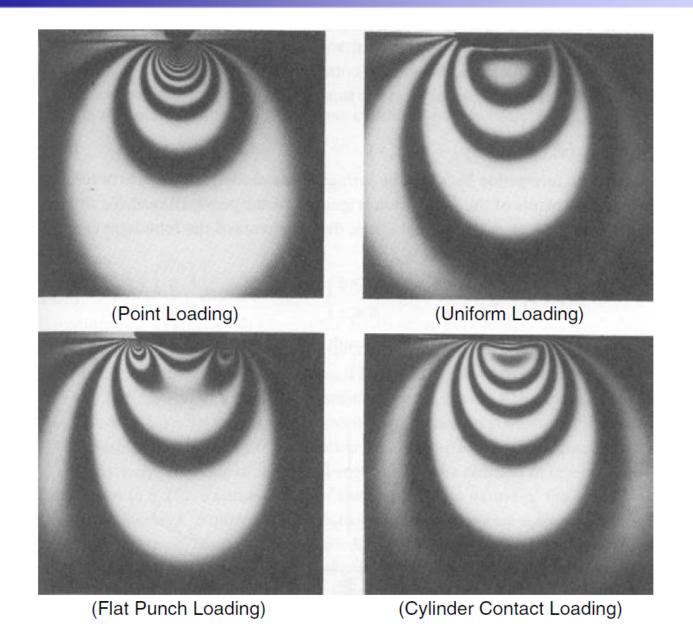








## Method: Experimental Solution



## **Boundary Value Problems in Solid Mechanics**

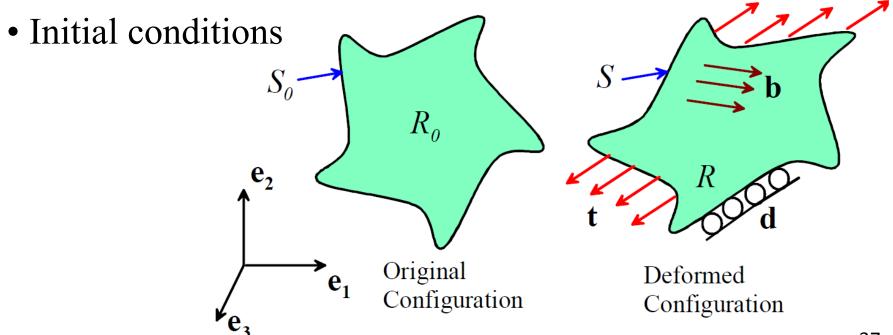
#### Given:

- Geometry
- Material properties
- Applied loads
- Applied temperature/heat

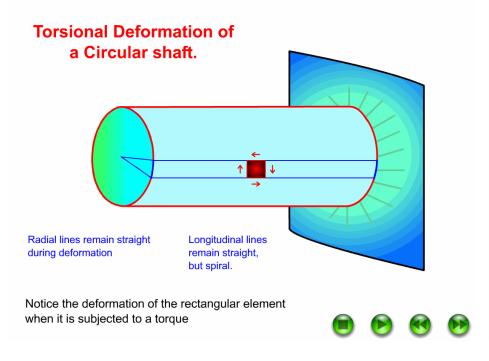
### Casassatura

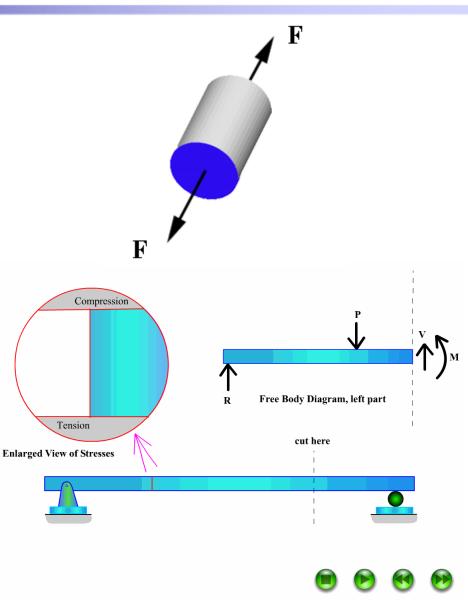
- Deformed shape/stress
- Temperature
- Heat flux

Ask for:

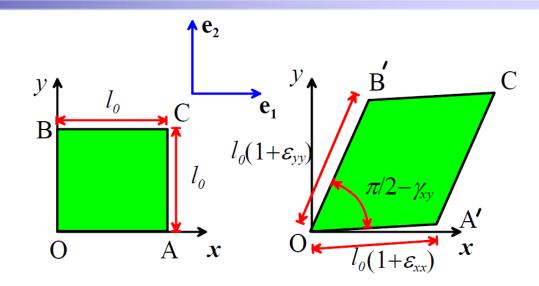


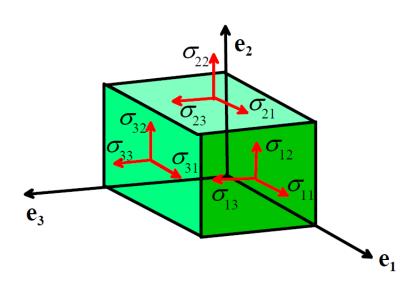
- Tension of prismatic bars
- Torsion of circular shafts
- Bending of beams

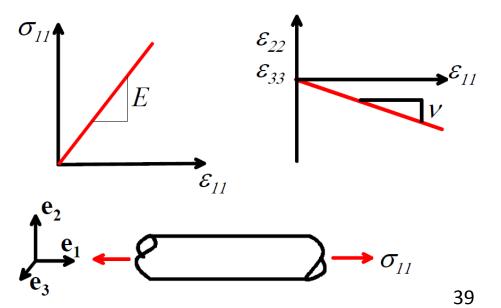




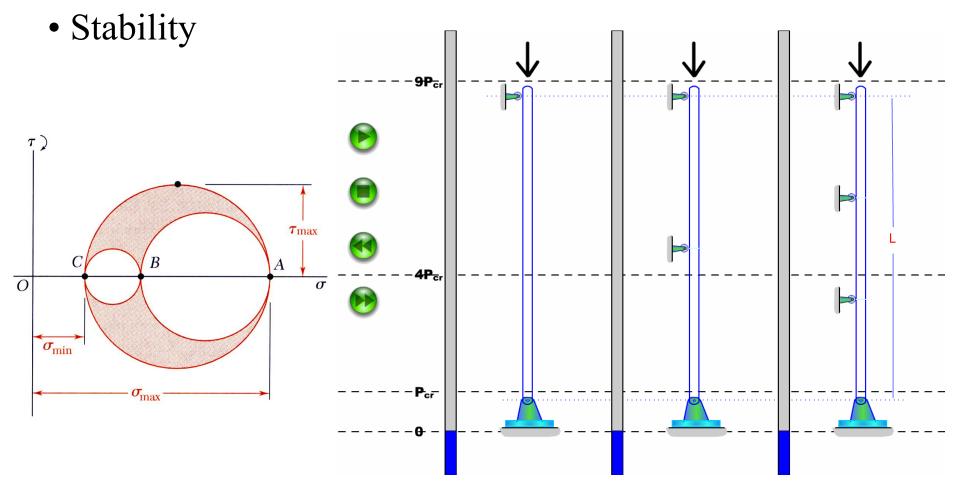
- Deformation (kinematics)
- Stress (kinetics)
- Material behavior (Linear elastic)



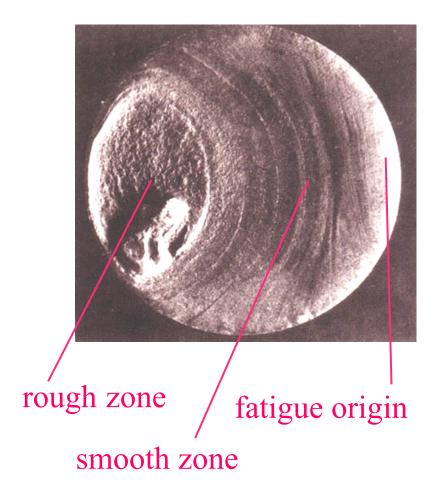


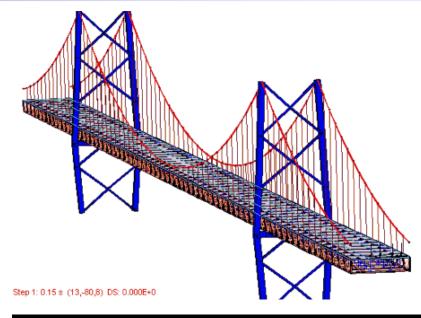


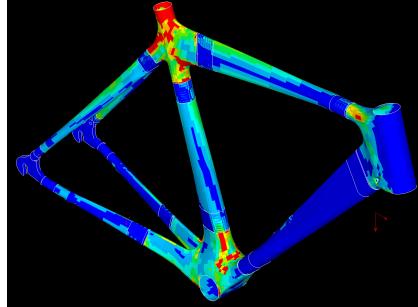
- Strength theory
- Stiffness condition

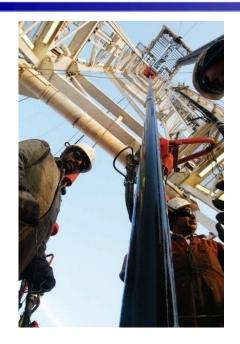


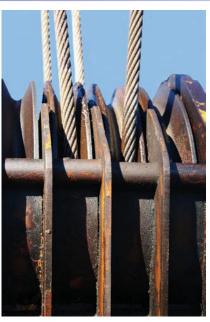
- Dynamic loading
- Cyclic loading





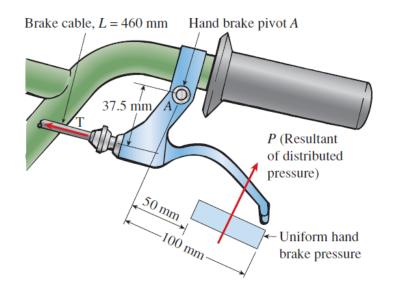


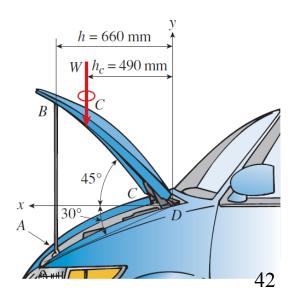








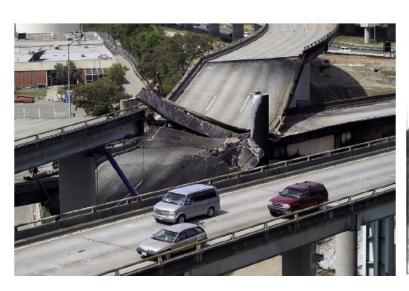


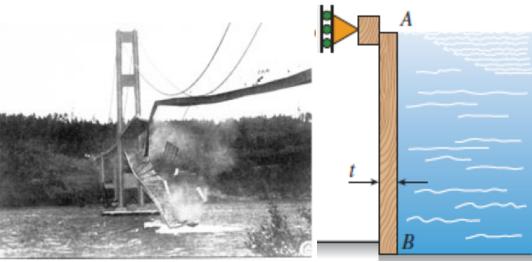






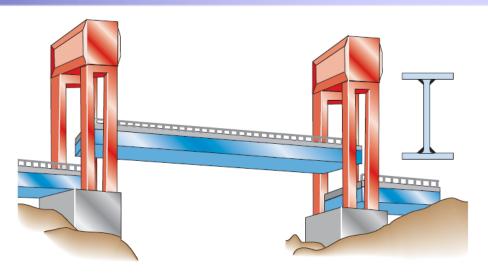




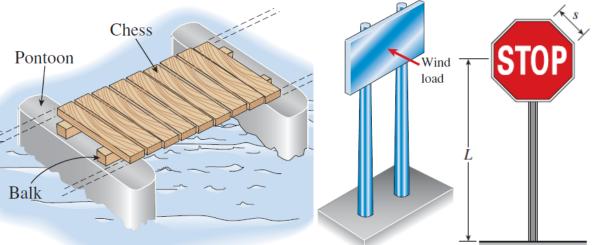








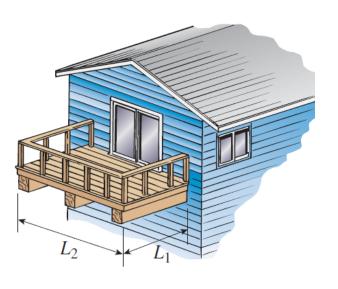


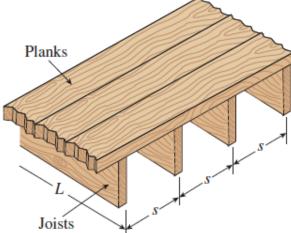




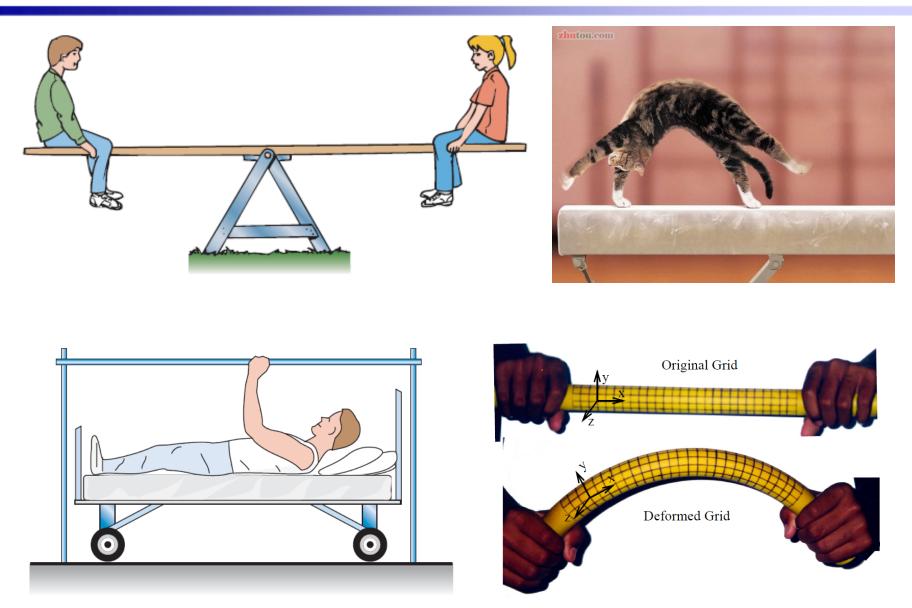


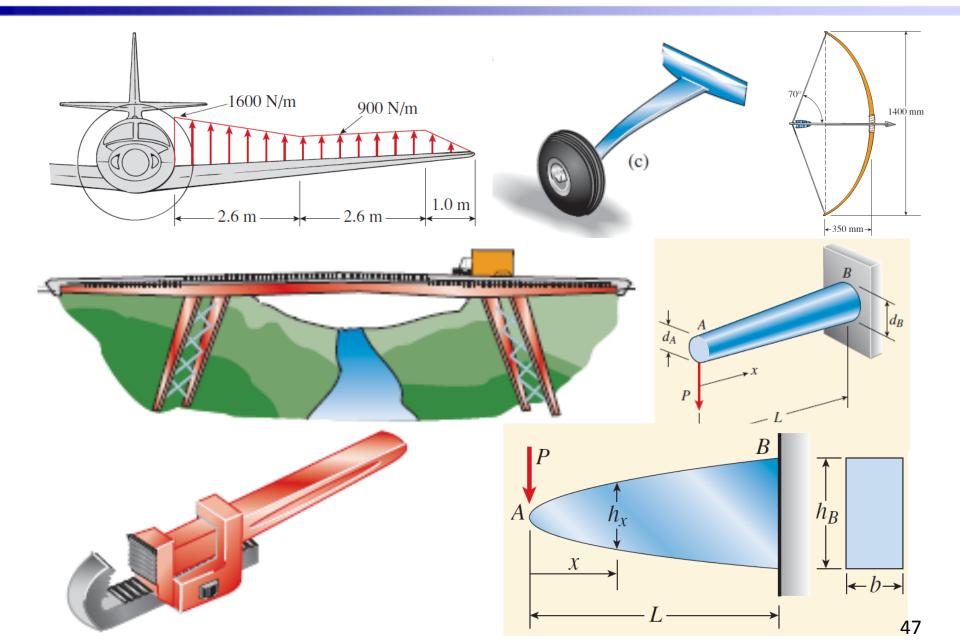


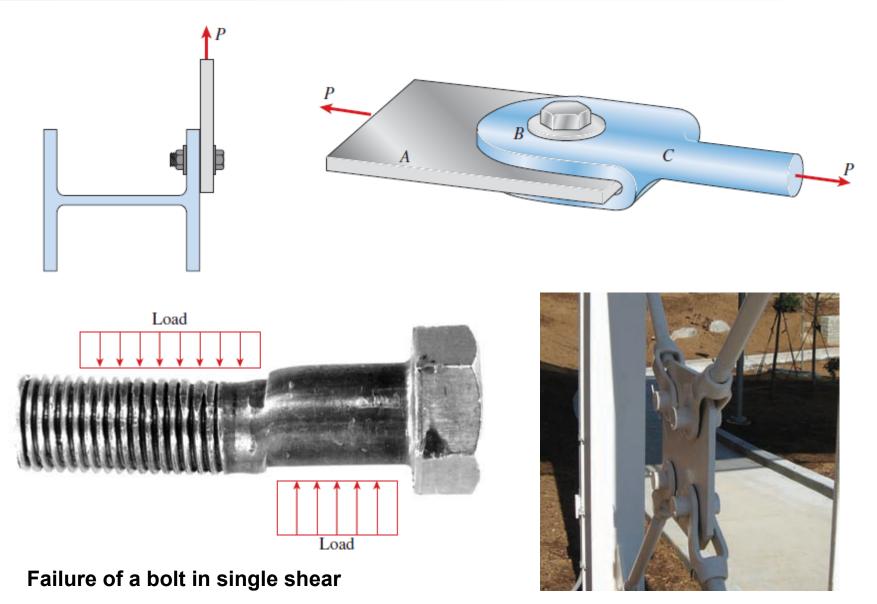






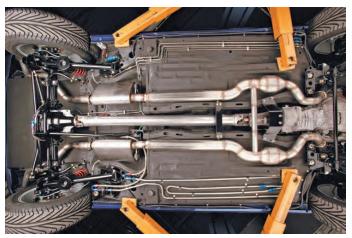








Power generation shaft



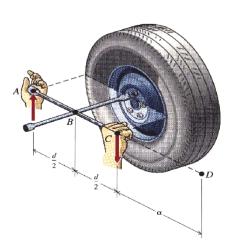
Automotive power train shaft



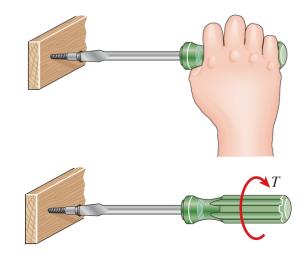
Ship drive shaft



Complex crank shaft



Tire shift drive



Screwdriver

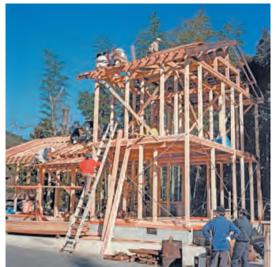




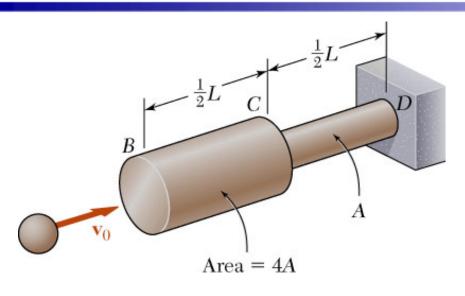








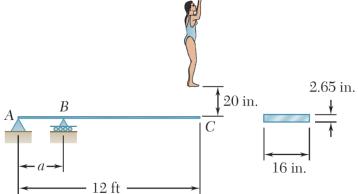




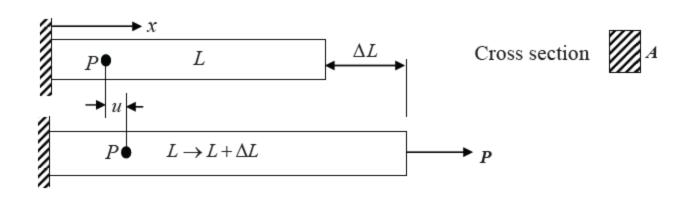




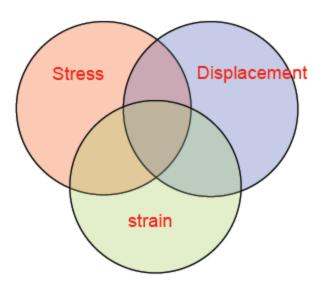








#### Solid mechanics



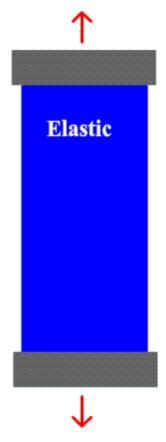
<u>Displacement:</u> u = u(x) = the distance over which a material point has moved during deformation

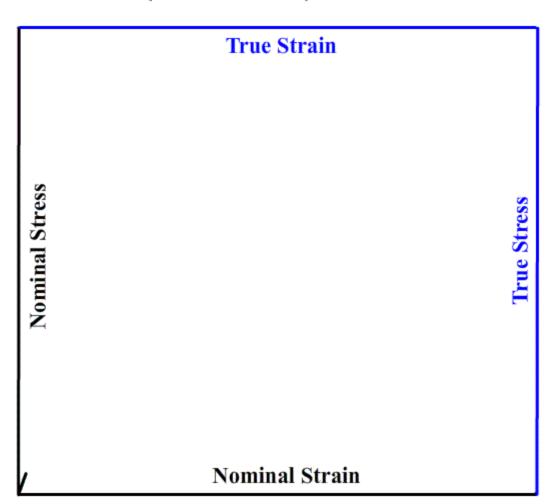
Stress:  $\sigma = P/A$  = force per unit area

Strain:  $\varepsilon = \Delta L/L$  =percent of elongation

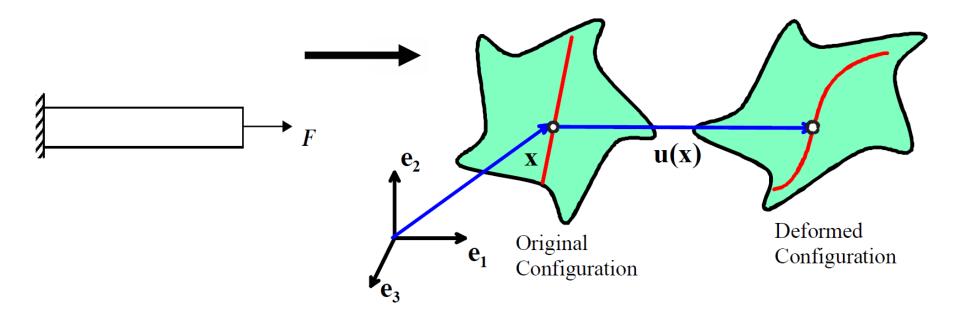
### Generalization of Concepts in Mechanics of Materials

# Strain Hardening Exponent for a Typical Ductile Material (Not to Scale)





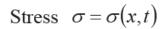
### Generalization of Concepts in Mechanics of Materials

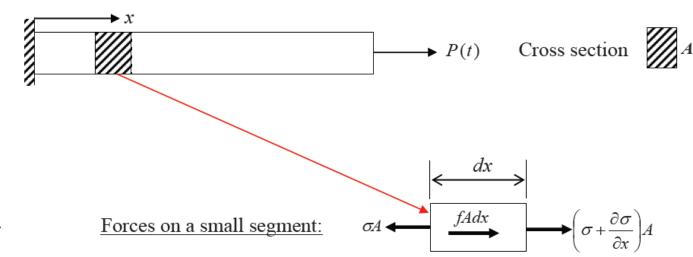


- Displacement: vectors
- Stress and strain: tensors
- Kinematics + Kinetics
- Material behaviors
- Boundary conditions

• A unified mathematical framework is needed to understand theses concepts in a fully three dimensional continuum solid body.

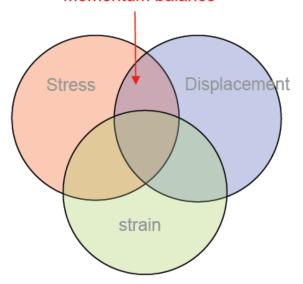
### A 1D Example: Momentum Balance





#### Solid mechanics

#### Momentum balance



Newton's law: 
$$\sum F = ma$$

$$\sum F = \left(\sigma + \frac{\partial \sigma}{\partial x} dx\right) A - \sigma A + f A dx = \left(\frac{\partial \sigma}{\partial x} + f\right) A dx$$

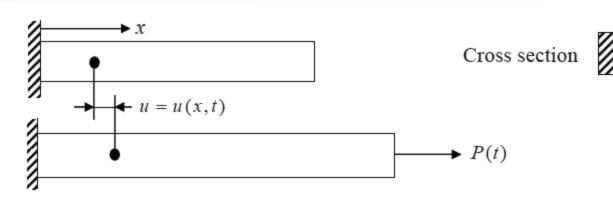
$$m = \rho A dx$$

#### Equilibrium equation:

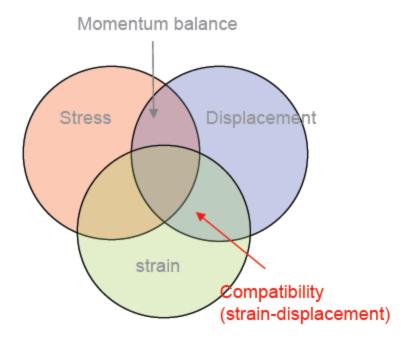
$$a = \frac{\partial^2 u}{\partial t^2}$$

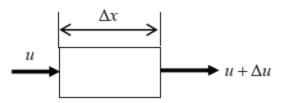
$$\sum F = ma \rightarrow \frac{\partial \sigma}{\partial x} + f = \rho \frac{\partial^2 u}{\partial t^2}$$

### **A 1D Example: Kinematics**



#### Solid mechanics



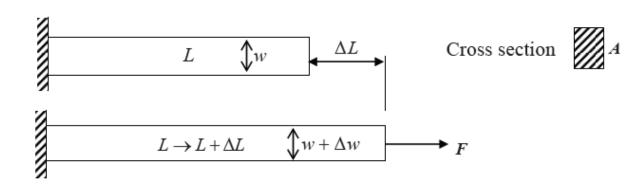


$$\varepsilon = \lim_{\Delta x \to 0} \frac{\Delta u}{\Delta x} = \frac{\partial u}{\partial x}$$

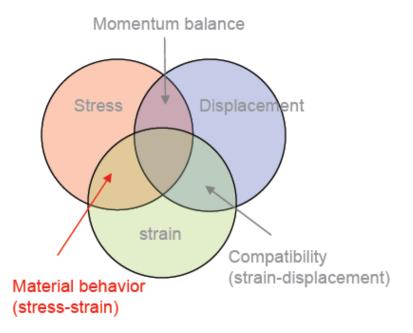
Strain is related to displacement gradient

u = constant rigid body motion

### A 1D Example: Material Behavior



#### Solid mechanics



$$\sigma = F/A$$
  $\varepsilon = \Delta L/L$   $\varepsilon' = \Delta w/w < 0$ 

Empirical/experimental observations for most solid materials under small deformation:

Hooke's law: 
$$\sigma = E\varepsilon$$
 or  $\varepsilon = \frac{\sigma}{E}$ 

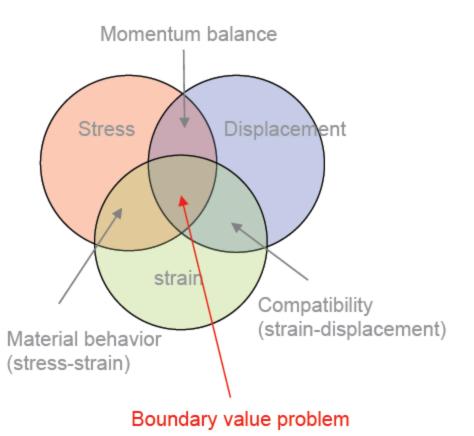
$$E = \text{Young's modulus}$$

Poisson ratio: 
$$\varepsilon' = -\nu \varepsilon$$

Remark: When deformation increases, the material may undergo plastic deformation, creep, or even failure.

### A 1D Example: BVP Formulation

#### Solid mechanics



Equilibrium equation:  $\frac{\partial \sigma}{\partial x} + f = \rho \frac{\partial^2 u}{\partial t^2}$ 

Strain-displacement relation:  $\varepsilon = \frac{\partial u}{\partial x}$ 

<u>Hooke's law:</u>  $\sigma = E\varepsilon$ 

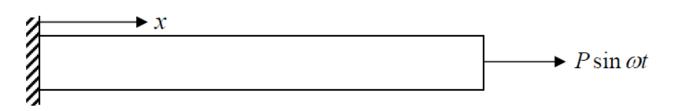
Unknowns: u,  $\varepsilon$ ,  $\sigma$ 

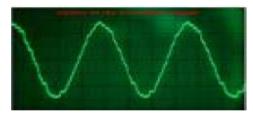
Boundary conditions:

Displacement BC:  $u = \hat{u}$  @ boundaries

Traction BC:  $\sigma = \hat{\sigma}$  @ boundaries

### A 1D Example: Sinusoidal Traction BCs





$$\frac{\partial \sigma}{\partial x} + f = \rho \frac{\partial^2 u}{\partial t^2} \qquad \qquad \varepsilon = \frac{\partial u}{\partial x} \qquad \qquad \sigma = E \varepsilon = E \frac{\partial u}{\partial x}$$

$$\longrightarrow E \frac{\partial^2 u}{\partial x^2} = \rho \frac{\partial^2 u}{\partial t^2}$$

$$E \frac{\partial^2 u}{\partial x^2} = \rho \frac{\partial^2 u}{\partial t^2}$$

$$E \frac{\partial u}{\partial t} = P \sin \omega t \qquad (a) \quad x = 0$$

$$E \frac{\partial u}{\partial t} = P \sin \omega t \qquad (b) \quad x = L$$

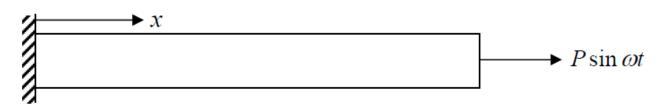
<u>Method of solution:</u>  $u = U(x) \sin \omega t$  (separation of variable method in PDE)

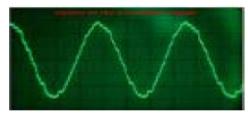
$$EU''(x) = -\rho \omega^2 U(x)$$
 BCs:  $U(0) = 0$ ,  $EU'(L) = P$ 

Solution: 
$$U(x) = P \left( \sin \sqrt{\frac{\rho}{E}} \omega x \right) / \left( \sqrt{\rho E} \omega \cos \sqrt{\frac{\rho}{E}} \omega L \right)$$

$$u(x,t) = P\left(\sin\sqrt{\frac{\rho}{E}}\omega x \sin \omega t\right) / \left(\sqrt{\rho E}\omega \cos\sqrt{\frac{\rho}{E}}\omega L\right), \qquad \sigma(x,t) = P\sin \omega t \left(\cos\sqrt{\frac{\rho}{E}}\omega x / \cos\sqrt{\frac{\rho}{E}}\omega L\right)$$

### A 1D Example: Resonance





$$\sigma(x,t) = \frac{P\sin\omega t\cos\sqrt{\frac{\rho}{E}}\omega x}{\cos\sqrt{\frac{\rho}{E}}\omega L}$$

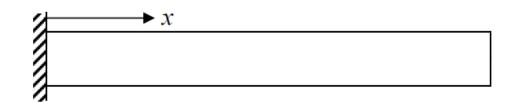
Large stresses develop when

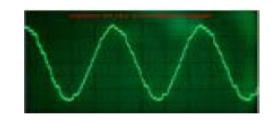
$$\cos\sqrt{\frac{\rho}{E}}\omega L = 0$$
  $\sqrt{\frac{\rho}{E}}\omega L = \left(n + \frac{1}{2}\right)\pi$   $n = \text{integer}$ 

$$\omega = \left(n + \frac{1}{2}\right) \frac{\pi}{L} \sqrt{\frac{E}{\rho}} \quad \longrightarrow \quad \text{Structural failure}$$

- Shattering of glass at certain high pitch
- Ultrasonic destruction of kidney stone

# A 1D Example: Natural Vibration





$$E\frac{\partial^2 u}{\partial x^2} = \rho \frac{\partial^2 u}{\partial t^2}$$

$$BCs: u = 0$$

$$@ x = 0$$

$$\sigma = E \frac{\partial u}{\partial x} = 0$$
 @

$$@ x = L$$

Assume:  $u = U(x) \sin \omega t$ 

$$EU''(x) = -\rho \omega^2 U(x)$$

BCs: 
$$U(0) = 0$$
,  $U'(L) = 0$ 

There are solutions of type: 
$$U(x) = A \sin \sqrt{\frac{\rho}{E}} \omega x$$
 when  $\omega_N = \left(n + \frac{1}{2}\right) \frac{\pi}{L} \sqrt{\frac{E}{\rho}}$ 

$$u(x,t) = A \sin \frac{(2n+1)\pi x}{2L} \sin \omega t$$

 Resonance of a structure occurs when the frequency of applied force matches the natural vibrating frequency of the structure, i.e.  $\omega = \omega_N$ .

### **Course Outline**

- Introduction (导论)
- Mathematical background (数学基础)
- Strains in a solid/Kinematics (应变度量/运动学)
- Stress in a solid/Kinetics (应力度量/动力学)
- Mechanical behavior of solids (固体本构)
- Simple boundary value problems (BVPs) (简单变值问题)
- BVPs for elastic solids (弹性力学边值问题)
- BVPs for plastic solids (塑性力学边值问题)
- Failure modes in solids (固体失效模式)
- Variational methods (变分法)
- The finite element method (有限元法)

### References

#### Textbook:

>Allan Bower, Applied Mechanics of Solids, CRC Press, 2010. (available on <a href="http://solidmechanics.org/">http://solidmechanics.org/</a> for free)

### • Highly recommended references:

- ➤ T. Belytschko, W.K. Liu, B. Moran and K.I. Elkhodary, Nonlinear Finite Elements for Continua and Structures, 2<sup>nd</sup> Ed., John Wiley & Sons, 2014.
- ➤ Y.C. Fung, A First Course in Continuum Mechanics, 3<sup>rd</sup> Ed., Prentice-Hall, 1994.
- > Y.C. Fung and P. Tong, Classical and Computational Solid Mechanics, World Scientific, 2001.
- ➤ L. Malvern, An Introduction to the Mechanics of a Continuous Medium, Prentice-Hall, 1969.

## **Grading and Collaboration Policies**

• Assignment category Percentage

• Homework 30%

• Project 30%

• Final 40%

Collaboration policy: We encourage discussions on homework and computer assignments: you can learn a lot from working with a group. This means that you are permitted to discuss homework problems and computer assignments with classmates, and are permitted to seek help from other students if you run into difficulties. However, material submitted for grading should represent independent work of its author. Any work done in collaboration should be clearly marked as such. It is not acceptable to copy the work of other students, and it is not acceptable for two students to submit identical copies of any part of an assignment.

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# **Computing Project**

- 1. Choose a problem to solve.
- 2. Write a short proposal that defines the problem to be solved, describes what will be calculated, outlines briefly how the calculation will be done.
- 3. Submit the proposal via email and obtain approval from the instructor.
- 4. Set up a theoretical or finite element model and perform the calculations, analyses, and discussions.
- 5. Write a formal report no more than 10 pages that summarizes the results.
- 6. Give a short oral presentation to the rest of the class.

# **Greek Letters**

Letter	Greek	English	Sounds As	Phonetic	Trsl.
Αα	ἄλφα	ālphā	ahl-fah	<ul><li>a in father (long)</li><li>a in dad (short)</li></ul>	a
Вβ	βῆτα	bētā	bay-tah	<b>b</b> in <b>b</b> all	b
Γγ	γάμμα	gāmmā	gahm-mah	<b>g</b> in <b>g</b> ot	g
Δδ	δέλτα	děltā	dell-tah	<b>d</b> in <b>d</b> og	d
Εε	ἒ ψιλόν	ěpsīlŏn	eh-pseeh-lawn	e in net	е
Ζζ	ζῆτα	zētā	zay-tah	<b>z</b> in gaze (initial) <b>dz</b> in a <b>dz</b> (medial)	Z
Нη	ἦτα	ētā	ay-tah	<b>e</b> in ob <b>e</b> y	ē
Θθ	θῆτα	thētā	thay-tah	th in this	th
lτ	ἰῶτα	iōtā	yi-oh-tah	i in machine (long) i in hit (short)	i
Кк	κάππα	kăppā	kap-pah	k in kin	k
Λλ	λάμβδα	lāmbdā	lahm-dah	I in lot	1
Мμ	μῦ	mū	mew	<b>m</b> in <b>m</b> an	m
Nν	νῦ	nū	new	<b>n</b> in <b>n</b> ew	n

# **Greek Letters**

Greek	English	Sounds As	Phonetic	Trsl.
ξῖ	xsī	x-see	<b>x</b> in a <b>x</b> e	X
ὂ μικρόν	ŏmīkron	au-me-krahn	ough in ought	0
πῖ	рī	peeh	<b>p</b> in <b>p</b> arty	р
ρ်ῶ	rhō	hrow	<b>r</b> in <b>r</b> ide <b>rh</b> in <b>rh</b> ino (aspirate)	r
σίγμα	sĭgmā	sig-mah	s in sit (unvoiced) s in is (voiced)	s
ταῦ	tau	tau	<b>t</b> in <b>t</b> alk	t
ὖ ψιλόν	ūpsīlon	ew-pseeh-lawn	u in lute (long) u in put (short	y, u
φî	phī	fee	<b>ph</b> in <b>ph</b> one	ph
χῖ	chī	khey	ch in chemist	ch
ψῖ	psī	psee	ps in psalm (initial) ps in lips (medial)	ps
ὧ μέγα	ō měgā	oh-may-gah	<b>o</b> in n <b>o</b> te	ō
	ξῖ ἢ μικρόν πῖ ἡῶ σίγμα ταῦ ἢ ψιλόν φῖ χῖ ψῖ	ξî       xsī         ὂ μικρόν       ŏmīkron         πî       pī         ρω       rhō         σίγμα       sĭgmā         ταῦ       tau         ὖ ψιλόν       ūpsīlon         φî       phī         χî       chī         ψî       psī	ξ̂ιxsīx-seeιο μικρόνŏmīkronau-me-krahnιπὶpīpeehιρωrhōhrowισίγμαsǐgmāsig-mahιταῦtautauιὖ ψιλόνūpsīlonew-pseeh-lawnιφῖphīfeeιχῖchīkheyιψῖpsīpsee	ξῖxsīx-seex in axeὂ μικρόνŏmīkronau-me-krahnough in oughtπῖpīpeehp in partyρῶrhōhrowr in ride rh in rhino (aspirate)σίγμαsǐgmāsig-mahs in sit (unvoiced) s in is (voiced)ταῦtautaut in talkὖ ψιλόνūpsīlonew-pseeh-lawnu in lute (long) u in put (shortΦῖphīfeeph in phoneχῖchīkheych in chemistψῖpsīpseeps in psalm (initial) ps in lips (medial)